

The VACUUM BRAKE bleed procedure is to remove all the bleed screws and coat the threads with grease.

Then apply vacuum source to all bleed screws, in turn, which when opened one-eighth turn will allow brake fluid to be pulled from master cylinder (which must always be kept filled).

After all bleed screws have been vacuum bled, then start coach engine and repeat the vacuum process with the Brake System in the DYNAMIC MODE.

The only change during SECOND BLEED is to cycle the BRAKE PEDAL after each wheel has been completed.

When done properly the brake system will have full pedal on first stroke.

As you will note I intentionally wrote this so that you may complete procedure whether you have 4 wheel drum brake system or 4 wheel disc brake system.

HAPPY TRAILS - Leslie Hoagland
Motor Coach Restoration
1-800-786-1536