

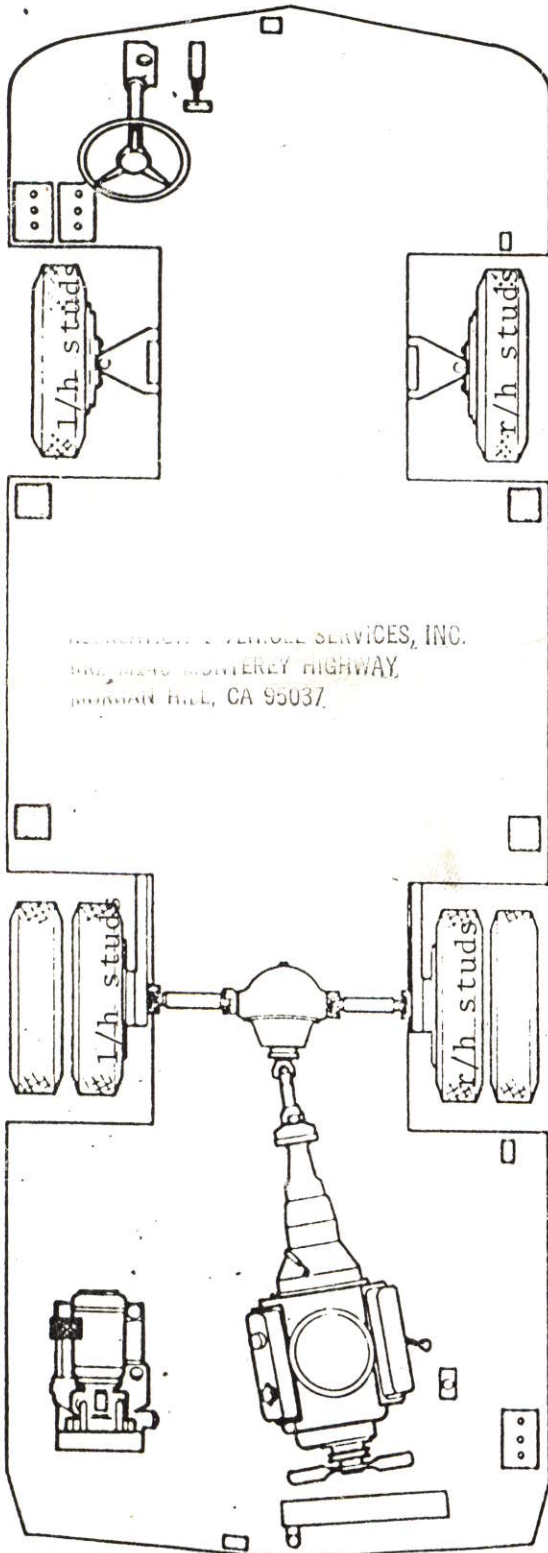
# Service Bulletin

DATE October 1989

NUMBER \_\_\_\_\_

ATTENTION: SERVICE MANAGERS AND OWNERS

GROUP Alcoa  
 Wheels



1. Remove wheel lug studs from left front-left rear-right rear hub/drum assemblies.
2. Install used studs removed from left front hub/drum assembly into right rear hub/drum assembly
3. Install left hand studs furnished by RVS Corporation in both left side hub/drum assemblies
4. Please note studs have serated area which presses into hub/drum assembly. By hand locate stud serated stud area into serated impression in hub/drum holes This is important to enable studs to be pressed into place without gauling either stud or hole area.
5. Use nuts provided to mount Alcoa wheels.