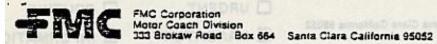
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☐ ROUTINE

☐ MANDATORY ☑ INFORMATIONAL

Service Pulletin
NUMBER 2914 40001

ATTENTION: SE	GROUP			
DESCRIPTION	14			
This service freon compres automotive ai 2900R Motor C in the freon if a leak sho	bulletin is issued to overcome sor failures due to loss of fre r conditioning system (Thermoki loach. A clutch cutout switch i return line will disconnect the ould develop causing loss of fre crankcase and subsequent damag	on in the ng) on the nstalled CONDITIONING on and oil		
KIT CONTENTS	MODEL (S) AFFECTED			
RVD NUMBER	DESCRIPTION State Description	QTY 2900R		
M24530	M24509 Switch, Low Pressure 1 M24530 Connector, Switch to Tee 1			
side of coach 14-3, item 16 2. Disconnec 3. On the fl	eon compressor return line tee at rear. See Repair Parts Cat i. It tee at lines and remove tee fat side of the tee, drill and to thread in the center of the fl	alog, page added to: rom coach. ap a 1/8" OWNER MANUAL(S)		
4. Thread co				
	PARTS MANUAL (S)			
Do not Remove tings.	fit- WARRANTY MANUAL (S			
5. Install t line.				
low pressure				
7. Recharge	system with freon and test for	leaks.		



URGENT

ROUTINE

MANDATORY MINFORMATIONAL

September 1974 Bulletin NUMBER 2914 40001

ATTENTION:	GROUP 14 SUBJECT	
WARRANTY R		
a properly Authorizat	Coach Division will allow a maximum of two s and reimbursement for Kit 5100371-R002 on filled out Warranty Claim (Form RVD 69). ion for dealer to proceed must be obtained Coach Division Service Department prior to the work.	AUTOMOTIVE AIR CONDITIONING
Max L. SNA' Service Ma	arely VELY To Market To Ma	MODEL (S) AFFECTED
Service Ma	nageř	2900R
		00001 TO 00580
Almo entrinanti		DISTRUCTION OF THE PROPERTY OF
	oh so rear. See Sepair Parce Cacalog, page 16.	(Factory Use Only) Information added to:
	ent toe at lines and semove tee from quach. That side of the text drill and top a L/8" pe thread in the center of the flat.	OWNER MANUAL (S)
	connector (M24520) into tes and install low from (M24509) into connectors	SERVICE MANUAL (S)
		PARTS MANUAL (S)
	ob over tighten switch in donnector. ve fillings and dire from tee and fite-	WARRANTY MANUAL (S)
отнея		OTHER
		f. Compact low pressure
	s system with freen and test for leaks.	T. Rechast