



FMC Corporation
Motor Coach Division
333 Brokaw Road Box 664 Santa Clara California 95052

URGENT

ROUTINE

MANDATORY

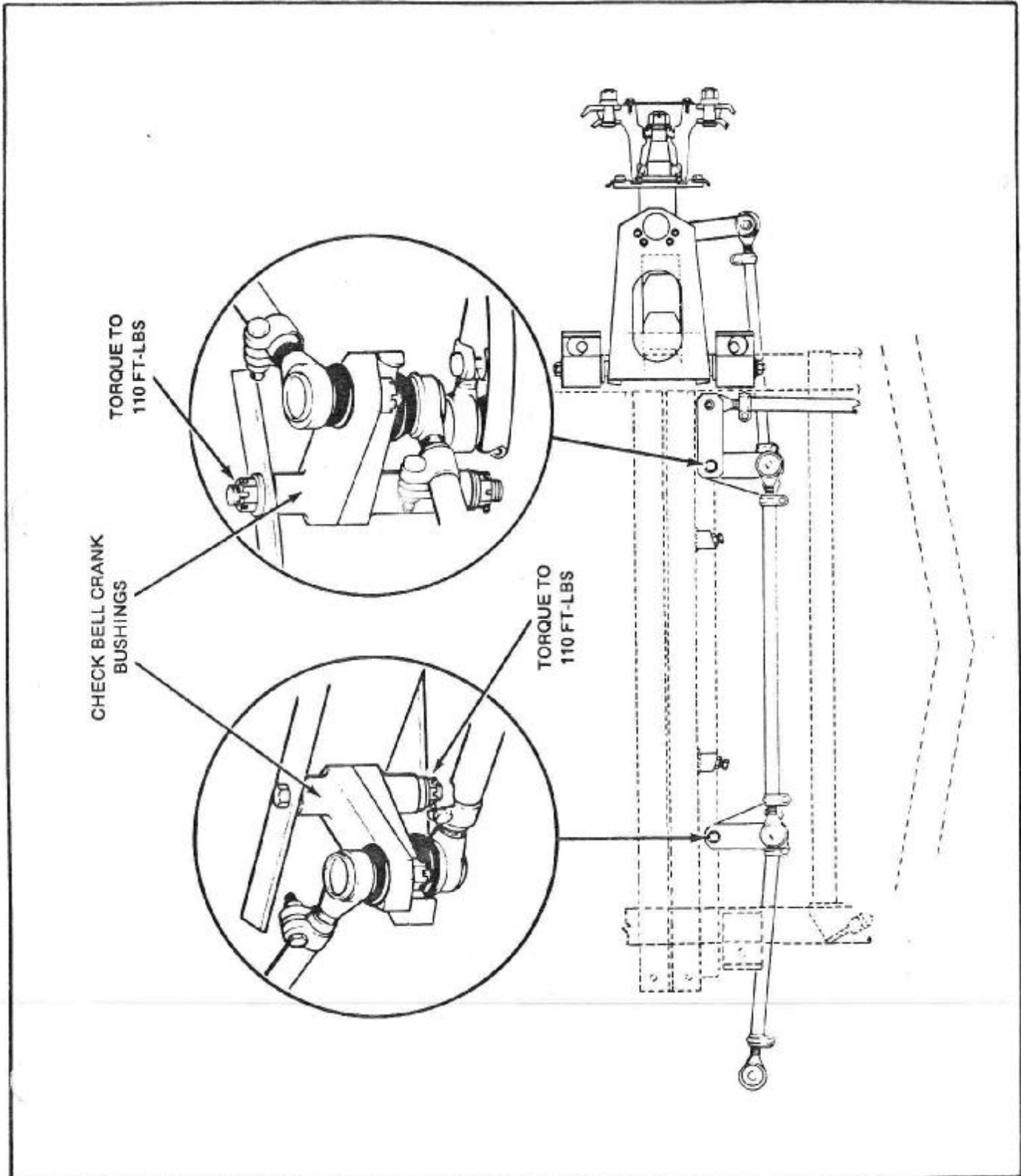
INFORM



Service Bulletin

DATE March 1, 1977

NUMBER 2907-30002





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<p>ATTENTION: SERVICE MANAGER</p>	<p>GROUP 7</p>
<p><u>DESCRIPTION</u></p> <p>This bulletin provides instructions for proper torque of the bellcrank nuts on the coach steering linkage.</p> <p><u>COMPLIANCE</u></p> <p>Owners are urged to check and tighten bellcrank nuts to avoid premature failure of the bellcrank bushings.</p> <p><u>INSTRUCTIONS</u> (See attached illustration)</p> <ol style="list-style-type: none"> 1. With coach on hoist check left and right bellcrank nuts. Each nut should be tightened to 110 ft lbs. 2. Any replacement of a bellcrank bushing requires that the bellcrank nut be tightened to 110 ft-lbs. 3. It is recommended that these nuts be checked and retorqued to 110 ft lbs after 1000 miles of operation, and again after 5000 miles of operation. 4. Bellcrank bushings should be checked every 10,000 miles after initial torquing. To check, place coach on hoist and vigorously shake steering links. Note the amount of movement of bolt in bellcrank housing. Replace any bushing that is worn. <p>F.M.C., AS OF 12/31/75, NO LONGER HONORS PARTS OR LABOR REIMBURSEMENT AS OUTLINED IN THIS BULLETIN</p>	<p><u>SUBJECT</u></p> <p>Torque requirements for bell crank bolts.</p> <p>Coaches 00645 and up</p> <p><u>MODEL (S) AFFECTED</u></p> <p>All Transit Coaches from 00645 and up</p>