



URGENT

ROUTINE

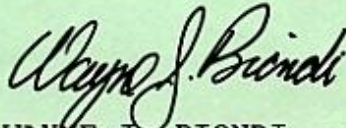
MANDATORY

INFORMATIONAL

Service Bulletin

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<p>ATTENTION: SERVICE MANAGERS AND OWNERS</p>	<p>GROUP 13</p>
<p><u>DESCRIPTION</u></p> <p>This Service Bulletin contains procedures for periodic (every 12,000 miles) cleaning of any accumulations of oil, mud, bugs, leaves, grass, etc, residue which may have become lodged between the fins of the radiator core. Excessive dirt accumulations can impair engine cooling. Prior to cleaning, inspect for the presence of excessive oil build-up on the core fin surfaces. If evident, check for source of leak and repair before cleaning.</p> <p><u>RADIATOR CORE CLEANING INSTRUCTIONS</u></p> <p style="text-align: center;"><u>NOTE</u></p> <p>On any coach engine that has shown a tendency to run hot, these procedures should be accomplished as expeditiously as possible.</p> <ol style="list-style-type: none"> 1. Prepare the radiator for cleaning by opening the engine compartment access doors. Temporarily cover the distributor cap. 2. Use high-pressure spray type washing equipment. Conventional drive-in, do-it-yourself, high pressure spray type washing will normally provide sufficient cleaning. 3. Direct spray from front side of coach radiator, through the shroud behind the fan, to wash the residue out the rear of coach. 4. Direct spray from rear of coach through the grill (behind radiator) to wash the residue out the forward side of radiator. 5. Repeat directing spray into core from front side. Also clean aft end of engine and areas, as required. <p style="text-align: center;"><u>NOTE</u></p> <p>Do not spray the firewall or areas other than those specified. Spraying with a soap solution should be followed by a water rinse to remove all traces of the solution.</p> <ol style="list-style-type: none"> 6. Following washing, clean the V-belts and pulley grooves after they are dry with alcohol, benzene or gasoline. Remove temporary cover from distributor and close engine compartment doors. 	<p><u>SUBJECT</u></p> <p>CLEANING OIL/DIRT ACCUMULATIONS FROM RADIATOR CORE/FINS</p>
<p style="text-align: right;">  WAYNE J. BIONDI SERVICE MANAGER </p>	<p><u>MODEL (S) AFFECTED</u></p> <p>ALL COACHES</p>