



URGENT

ROUTINE

MANDATORY

INFORMATIONAL

Service Bulletin

DATE June 18, 1976

NUMBER 2907-10006

ATTENTION: SERVICE MANAGER

GROUP

7

DESCRIPTION

This bulletin provides instructions for replacement of the steering gear to frame bracket mounting bolts with improved mounting bolts.

SUBJECT

Steering Gear to Frame Mounting Bolts.

COMPLIANCE

Service Managers and owners must comply with this bulletin as soon as possible per recall notification #A0706.

MANPOWER

Estimated accomplishment time for one mechanic is 1½ hours. FMC/MCD will reimburse for labor up to a maximum of 1½ hours.

MODEL (S) AFFECTED

Transit Coaches 00647 to 00997

MATERIAL

Replacement parts supplied no charge by FMC/MCD are:

- 4 ea. #5109226 Bolt 5/8-11 x 3½ Grade 5 w/nylon patch
- 4 ea. #M17197 Washer, Flat 21/32 ID x 1 5/16 OD Hardened

ACCOMPLISHMENT INSTRUCTIONS

1. Remove left bumper bracket at frame and bumper. Set entire assembly aside.
2. Examine area around top mounting bolt for an aluminum obstruction protruding from inner body panel. If such obstruction is present cut-off panel to gain clear access to all mounting bolts.
3. Remove existing steering gear to frame mounting bolts and lockwashers.
4. Install flat washer (M17197) between bolt and mounting bracket; install bolt (5109226) through bracket into steering gear housing and torque evenly to 110 foot pounds each.

CAUTION: Flat washers must be used to keep bolt from bottoming out in steering gear housing.

5. Replace left bumper bracket at frame and bumper. Tighten all bolts securely.

F.M.C., AS OF 12/31/75, NO LONGER HONORS PARTS OR LABOR REIMBURSEMENT AS OUTLINED IN THIS BULLETIN