

Group 32 Furniture

GENERAL: This group contains information on all interior furniture within the coach.

SPECIFICS: As applicable

...Bedroom Vanity Mirrors

...Beds

...Bed Supports

...Bolsters

...Cushions

...Seat Backs

...Seat Mounts

...Seats

...Seat To Bed Conversion Equipment

...Table Hardware

...Tables





FMC Corporation
 Motor Coach Division
 333 Brokaw Road Box 664 Santa Clara California 95052

URGENT

ROUTINE

MANDATORY

INFORMATIONAL

Service Bulletin

DATE May 19, 1975

NUMBER 2932 20001

ATTENTION: SERVICE MANAGERS AND OWNERS	GROUP 32
<p>1. <u>DESCRIPTION</u></p> <p>This bulletin provides instructions for replacement of non-specification style bunk covers installed on some motor homes between serial numbers 00646 to 00800 approximately.</p> <p>2. <u>DEALER</u></p> <p>Dealers must comply with this bulletin prior to delivery of new coach (if within indicated serial range) to an owner. Please order parts by kit number (5107919) and supply coach serial number with your purchase order. If so requested by an owner, dealers may ship this kit direct to an owner (see next paragraph).</p> <p>3. <u>OWNERS</u></p> <p>Owners must return coach to dealer for this modification, or if you desire ask your dealer to ship the kit to you. If you, the owner, do your own installation it is up to you to make a proper installation and neither the dealer nor FMC/MCD will assume any responsibility for damage due to improper installation.</p> <p>If you want your dealer to make the installation contact him and make an appointment for kit installation as soon as practicable after receipt of this bulletin.</p> <p><u>MANPOWER</u></p> <p>Estimated accomplishment time for one mechanic is approximately 1 hour.</p> <p><u>WARRANTY REIMBURSEMENT</u></p> <p>FMC Motor Coach Division will allow a maximum of 1 labor hour and reimbursement for two kits #5107919 per coach on a properly submitted warranty claim (form MCD 69) for this modification.</p>	<p>SUBJECT BUNK COVERS</p> <p>MODEL (S) AFFECTED</p> <p>MOTOR HOMES SERIAL 00646 TO 00800 APPROX.</p>



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ATTENTION: SERVICE MANAGERS AND OWNERS			GROUP 32
<u>KIT CONTENTS - NUMBER 5107919</u>			SUBJECT BUNK COVERS
<u>QTY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	
1	5106904	Bunk Cover	
3	5107674	Retention Tube	
2	M-25225	Clevis Pin (May be in retention tube for shipping)	
<u>ACCOMPLISHMENT INSTRUCTIONS</u>			MODEL (S) AFFECTED
1.	Inspect bunk covers installed on coach to determine if covers need to be changed. You can tell an incorrect bunk cover by the "Velcro" style fastener used instead of stitching (See Figure). The correct bunk cover has full looped stitching.		MOTOR HOMES SERIAL 00646 TO 00800 APPROX.
2.	If you determine that coach has the incorrect cover, remove old cover by breaking loops at each "Velcro" fastener. Discard old cover.		
3.	Separate frame halves at the hinge point by removing cotter pins, washers, and clevis pins or pins with ball. Retain washers for use on new cover.		
NOTE			
It is recommended that you move inboard frame outside the coach when installing a new cover.			
4.	Slip the inboard half of the cover (single loop) over the inboard half of frame along with the suspension straps.		
5.	Slide the end loops (each end of cover) over the ends of the inboard frame working them on part way alternately one end then the other.		
NOTE			
Some stretching of cover will be required. After some use and subsequent stretching future removal/installation will be easier.			



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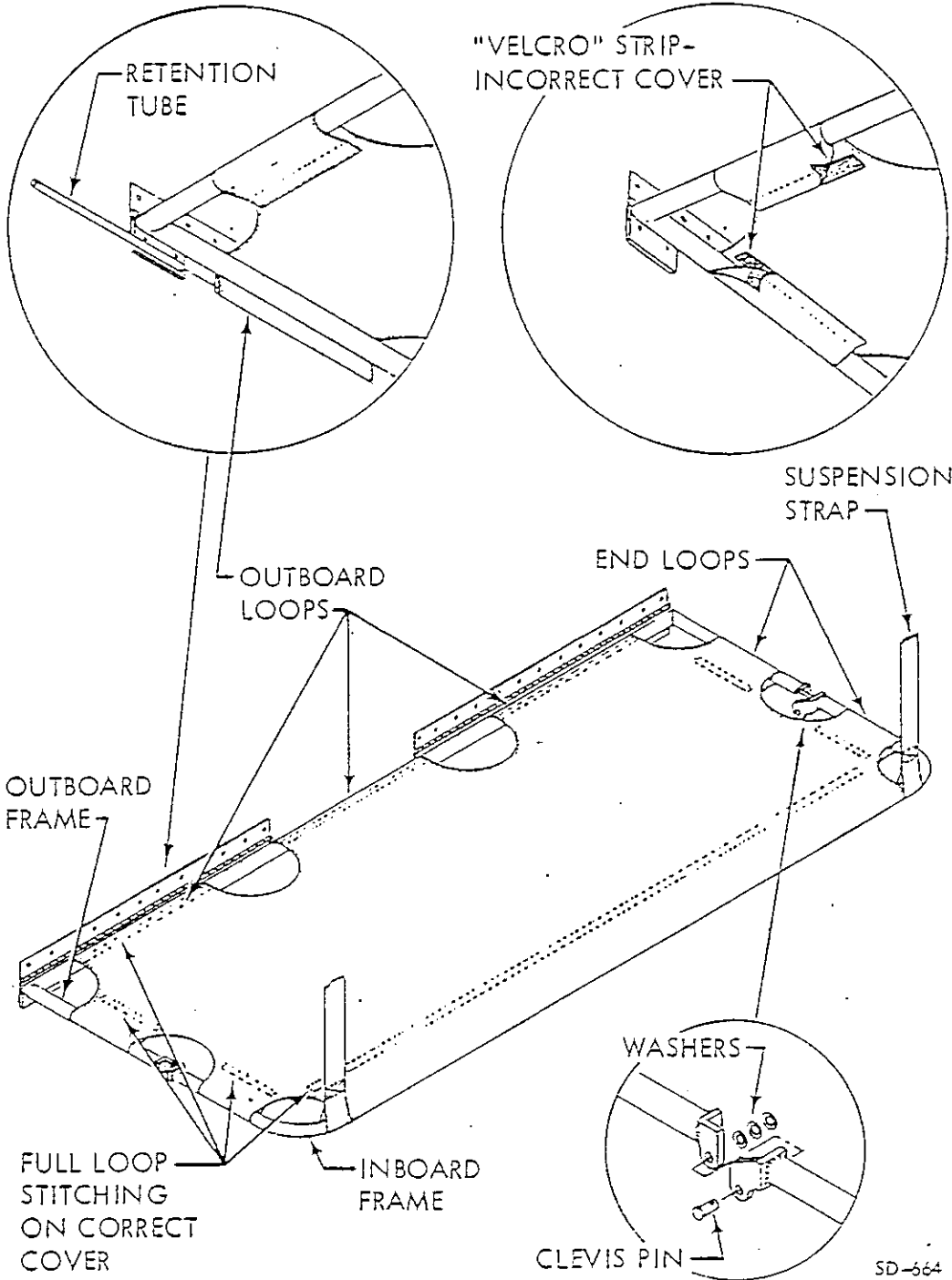
32

SUBJECT

BUNK COVERS

MODEL (S)
 AFFECTED

MOTOR HOMES
 SERIAL 00646
 TO 00800 APPROX.



SD-664

BUNK COVER INSTALLATION



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<p><u>ACCOMPLISHMENT INSTRUCTIONS (CONT'D)</u></p>	<p>32</p>
<p>6. Move frame and cover inside coach and install clevis pins (M-25225) with three washers under head of each clevis pin. Install the inboard frame and cushion to the outboard frame with the clevis pin heads toward the inner loop of the frame.</p> <p>7. <u>With the frame in a half-folded position</u>, slide the three outboard loops down between the outboard frame and hinges. Insert retention tubes (5107674) into each loop. Snap the frame assembly into the flat or open position to centralize the cover and pull the retention tubes into a locking position.</p>	<p>SUBJECT</p> <p>BUNK COVERS</p>
<p style="text-align: center;">NOTE</p> <p>After installation caution owners that bunk covers must be dry cleaned to prevent excessive shrinkage and loss of flame retardant qualities. Removal for dry cleaning will be the reversal of the above installation instructions.</p> <div style="text-align: right; margin-top: 200px;">  WAYNE BIONDI Service Manager Motor Coach Division </div>	<p>MODEL (S) AFFECTED</p> <p>MOTOR HOMES SERIAL 00646 TO 00800 APPROX</p>